

Coriolis Mass Flow Meters



**Advanced flow measurement
made easy.**



CENTRAL CALIFORNIA INSTRUMENTS

4300 Stine Road, Suite 203, Bakersfield, CA 93313-2352
Phone (661) 398-2105 Fax (661)832-6454
e-mail: tom@cencalinst.com website: www.cencalinst.com



Introducing Coriolis Mass Flow Meters

The Badger Meter RCT1000 Coriolis mass flow meter identifies flow rate by directly measuring fluid mass over a wide range of temperatures with a high degree of accuracy. For fluids consisting of two liquids or a liquid with suspended solids, the RCT1000 Coriolis system can derive the concentration and mass of each fluid based on the density measurement. Furthermore, the unobstructed, open flow design makes it suitable for a variety of fluids such as slurries and other viscous, nonconductive fluids that are difficult to measure with other technologies.



Advantages:

- Unobstructed open flow design
- Low-maintenance operation with no free-moving parts
- Modbus RTU, Modbus TCP/IP, HART®, and EtherNet I/P network options
- Advanced fluid diagnostic tools
- Batching and PID control

Specifications:

- Pipe size: 1/16...3 in. (1.6...76.2 mm)
- Accuracy:
 - ◇ Liquids: up to $\pm 0.1\%$ of flow rate
 - ◇ Density: up to $\pm 0.0005 \text{ g/cm}^3$
- Zero stability: up to $\pm 0.025\%$ of full scale
- Repeatability: up to $\pm 0.05\%$ of flow rate
- Process temperature range: $-40 \dots 392^\circ \text{ F}$ ($-40 \dots 200^\circ \text{ C}$)
- Wetted material: 316L stainless steel
- General area or hazardous location

Simultaneous measurement of

- Mass flow
- Density
- Temperature



Hazardous Location Transmitter



Advanced Software

Applications

Unlike many flow measurement technologies, Coriolis mass flow meters can directly and accurately measure the mass flow of fluids over a wide range of fluid temperatures and viscosities. The Coriolis design and measurement principle allows the meter to be an exceptional device in measuring:

- Vegetable oils and fats
- Homogeneous suspensions and slurries
- Adhesive, glue or binding materials
- Coatings and hardeners
- Dyes, fragrances, vitamins and other additives
- Oil and fuels

- Chemical
- Pet food
- Textiles
- Combustion control
- Asphalt
- Engine test stands



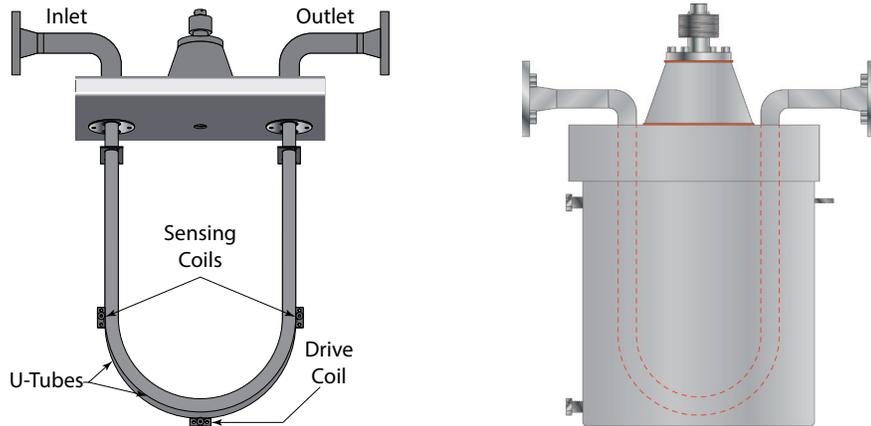
How Coriolis Technology Works

Coriolis flow meters simultaneously measure mass flow rate, density and temperature. As fluid flows through the vibrating sensor tube, forces induced by the flow cause the tube to twist slightly. These small deflections are measured by carefully placed sensors. A phase shift occurs between sensor signals that is directly proportional to mass flow rate. As the fluid density varies, the resonant frequency at which the tube vibrates changes which is also measured by the sensors. Temperature is measured by an internal RTD in order to calculate thermal effects on the tube vibrating frequency.

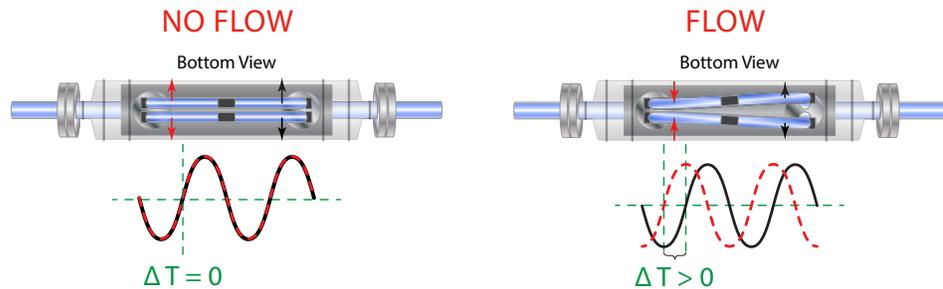
Types of Measurement

Mass flow rate	Derived from the phase shift between inlet and outlet sensing coils
Density	Derived from vibration frequency
Temperature	Measured and used to correct for changes in the stiffness of the vibrating tubes

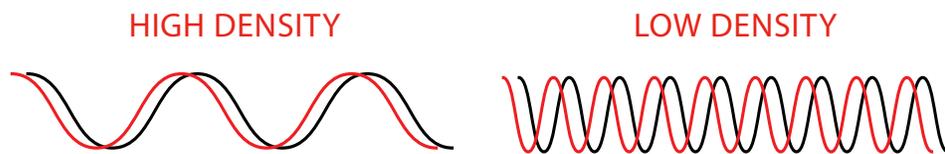
Internal Operation (U-Tube design)



Phase Shift



Density Frequency



RCT1000 Coriolis mass flow meters operate at low frequencies which reduce the formation of air slugs in liquids with entrained air. This operation keeps liquids more homogeneous and provides less erratic readings.

Controls & System Integration

RCT1000 transmitters provide a variety of ways to integrate the meter output into new and existing operations. The batch and PID functionality enables direct control of devices, such as valves, by use of digital or analog outputs. Digital outputs can also be programmed to indicate low and high alarm conditions.

Network options

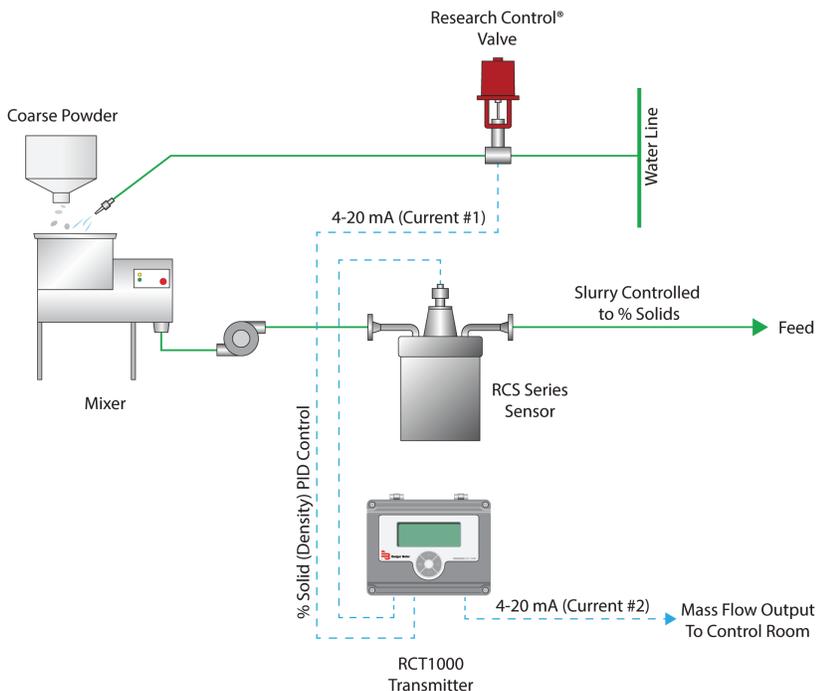
- EtherNet/IP
- Modbus TCP/IP
- Modbus RTU
- HART®

Signal outputs

- Frequency
- Pulse
- PWM
- 4...20 mA (Qty 3)

PID Loop Control Example

Slurries are used in many products, but the proper mix needs to be controlled. As a slurry is pumped through the Badger Meter Coriolis flow meter, the meter measures the percentage of concentrate. Based on this measurement, the PID controller output from the RCT1000 transmitter will modulate the water addition to the mixer to ensure the exact concentration is achieved. In conjunction to the PID control function, the RCT1000 transmitter can also supply analog output or network connectivity for continuous monitoring of the percentage of solids as well as flow rate information to the control room.



- Quick configuration
- Easy-to-read LCD screen
- Remote or integral mounting



RCT Console Software

Every RCT1000 Coriolis mass flow meter comes with RCT Console software. RCT Console is specifically designed to provide users maximum operational flexibility and ease-of-use. By allowing users quick access to configure measurement parameters through the RCT Console software or the LCD interface on the transmitter, the meter can be set up and measuring flow in a matter of minutes.

RCT Console software offers much more than configuration features. Users are able to obtain advanced data logging and performance trending analysis, as well as system verification provided by the unique HealthTrack feature.

- Data logging
- Trending
- HealthTrack system verification



Trend Graphing

Execute HealthTrack
To start HealthTrack, click on Start button. Once started, HealthTrack items marked as "Completed" will display the value. The items marked as "In Progress" will show "Sample Count" Press after HealthTrack calculator Average, Range and Standard Deviation and Monitor Press HLT. Click on the Refresh button below. If you want to compare HealthTrack responses taken from current HealthTrack session.

Item	Value	Average	Range	St. Dev.
75. Density KT Factor	0.002(131)	-	-	-
80. Mass Totalize	2549.979 kg	-	-	-
201. Main CPU Crystal Frequency	29500000.000000 Hz	-	-	-
202. Voltage Reference	2500.000000 mV	-	-	-
203. Mass Increment	1	-	-	-
271. K1 CPU Crystal Frequency	29500000.000000 Hz	-	-	-
33. Phase	39.995 μ s	40.000 μ s	0.018 μ s	0.0
56. Net mass flow rate	0.000 kg/h	0.000 kg/h	0.000 kg/h	0.0
57. Net volumetric flow rate	0.000 gph	0.000 gph	0.000 gph	0.0
59. Mass Flow Rate	63.254 bpm	63.241 bpm	0.027 bpm	0.0
60. Tube Frequency	104.993 Hz	105.000 Hz	0.018 Hz	0.0
70. Coaxial	-	-	-	-

HealthTrack System Verification



Remote Display

Time	Flow	Dens	Total	Phase	Coaxial	Drive	Coaxial
0.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
1.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
2.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
3.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
4.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
5.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
6.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
7.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
8.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
9.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
10.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
11.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
12.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
13.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
14.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
15.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
16.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
17.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
18.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
19.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
20.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
21.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
22.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
23.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
24.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000
25.000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000	0.0000000000000000

Data Logging

About Badger Meter



Badger Meter Flow Instrumentation understands that companies cannot manage what they cannot measure—and leverages more than a century of flow measurement expertise and a technology-rich portfolio to optimize customer applications worldwide.

An industry leader in both mechanical and electronic flow metering technologies, Badger Meter offers one of the broadest flow control and measurement portfolios in the industry—a portfolio that includes eight out of the ten major flow meter technologies. Simply put, Badger Meter Flow Instrumentation provides technology to measure and control whatever moves through a pipe or pipeline—including water, air, steam, oil, other liquids and gases.

Variety of Flow Instrumentation Solutions



ModMAG® Electromagnetic Flow Meters



Industrial Oval Gear Flow Meters



Dynasonics® Ultrasonic Flow Meters



Research Control® Valves and Positioners



Hedland® Variable Area Flow Meters



Recordall® Disc Flow Meters



Impeller Flow Meters



Cox & Blancett® Turbine Flow Meters



Vortex Flow Meters



Preso® Differential Pressure Flow Meters



Flo-Tech Hydraulic Fluid Testing



Flexible Network Connectivity Options

- Control
- Manage
- Optimize

Flow Dynamics® calibration services



- Calibration for most meter types
- OEM production calibrations
- NIST-traceable primary standards



Note: NVLAP accreditation applies only to the Badger Meter Flow Dynamics calibration lab, located in Scottsdale, AZ.



Control. Manage. Optimize.

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